

Technical Data Sheet

Lucent Pc PC/PBT-1830

Polycarbonate + PBT
 LyondellBasell Industries
 Engineering Plastics

Product Description

Polycarbonate + PBT, Injection Grade, Superior Cold Temperature Impact

Colors Available
 Add "R" for Added Release
 Add "U" for UV Stabilized

General

- | | |
|-------------------|-------------------------------------|
| Features | • Low Temperature Impact Resistance |
| Appearance | • Colors Available |
| Processing Method | • Injection Molding |

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.24	1.24 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 Kg)	30 g/10 min	30 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7600 psi	52.4 MPa	ASTM D638
Tensile Elongation (Break)	> 120 %	> 120 %	ASTM D638
Flexural Modulus	272000 psi	1880 MPa	ASTM D790
Flexural Strength	10000 psi	68.9 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
-22°F (-30°C), 0.125 In (3.18 Mm)	10 ft·lb/in	530 J/m	
73°F (23°C), 0.125 In (3.18 Mm)	16 ft·lb/in	850 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 Psi (1.8 Mpa), Unannealed	142 °F	61.1 °C	

Notes

These are typical property values not to be construed as specification limits.